

2.9 Assembly overview

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Unit	Subassembly	Art.-No.
Inline Prototype/GE Energy		2047916
Basic unit etching area L->R		2045939
Basic unit rinse area L->R		2045940
Cover		2046458
Roller transport for texture 2 x 210 mm		2049346
	Transport roller 2x210 PVDF with expansion bellows	2049334
	Adapter roller 2x210 PVDF with expansion bellows	2049315
	Transport roller 2x210 PVDF with expansion bellows	2049325
	Transport roller 2x210 PVDF with expansion bellows	2049314
	Downholder roller 2x210 - PVC/PTFE	2049236
	Downholder roller 2x210 - PVC/PTFE	2049331
	Downholder roller 2x210 - PVC/PTFE	2049260
Roller transport for alkaline 2 x 210 mm		2049305
	Transport roller 2x210 PE 500 with expansion bellows	2049269
	Downholder roller 2x210 - PVC/PTFE	2049271
Roller transport for rinse I 2 x 210 mm		2049243
	Transport roller 2x210 PE 500 with expansion bellows	2049184
	Downholder roller 2x210 - PVC/PTFE	2049236
Roller transport for acidic 2 x 210 mm		2049252
	Transport roller 2x210 PE 500 with expansion bellows	2049184

2.9 Assembly overview

Unit	Subassembly	Art.-No.
	Adapter roller 2x210 PE 500 with expansion bellows	2049246
	Downholder roller 2x210 - PVC/PTFE	2049236
Roller transport for rinse II 2 x 210 mm		2049239
	Transport roller 2x210 PE 500 with expansion bellows	2049184
	Downholder roller 2x210 - PVC/PTFE	2049236
Roller transport for dryer 2 x 210 mm		2049267
	Transport roller 2x210 PE 500 with expansion bellows	2049184
	Downholder roller 2x210 - PVC/PTFE	2049236
	Adapter roller 2x210 PE 500 with expansion bellows	2049246
	Downholder roller 2x210 - PVC/PTFE	2049260
Roller transport for IT ¹ /LH 2 x 210 mm		2049396
	Transport roller 2x210 - LH - PVC	2049359
Gear 336-816T		2046060
Gear 624-816T		2046083
Gear 624		2046169
Gear 624		2046127
Gear 624-624		2046137
Bath texture, l->r ²		2046586
	air pipes	2047029
Alkaline clean/bath rinser, l->r		2045993
	water jet plate, r->l	2046066
	water jet plate, l->r	2046068
	air pipe, l->r	2046052

¹ Intermediate Transport Line

² l-> r: left to right

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Unit	Subassembly	Art.-No.
Acidid bath, l->r		2046109
	water jet plate, r->l	2046066
	water jet plate, l->r	2046068
	air pipe, l->r	2046052
Bath rinser, L->R		2046274
	water jet plate, r->l	2046066
	water jet plate, l->r	2046068
	nozzle pipe	2046384
Bath dryer		2045941
Lane dependent fixtures alkaline cleaner/bath rinser, l->r		2049313
Lane dependent fixtures bath acidic, l->r		2049311
Lane dependent fixtures bath rinser, l->r		2049310
Pump tank		2046371
Rinse water collection tank		2046579
Air knife dryer Hasteloy		2046645
Piping general		2053246
Media labeling		2049740
O-ring-list		2047241
Fittings		2047238
Piping texture		2048046
Piping second cooling loop		2047236
Piping alkaline + rinser		2047199
Piping acidic		2047203
Piping rinser II		2047198
Piping dryer		2047233
Piping chemical supply		2048044
Pneumatic		2048045
Electrical part list		2052285

2.9 Assembly overview

Spare rollers		2049351
	Transport roller 2x210 PE 500 with expansion bellows	2049184
	Transport roller 2x210 PE 500 with expansion bellows	2049269
	Transport roller 2x210 PVDF with expansion bellows	2049325
	Transport roller 2x210 PVDF with expansion bellows	2049314
	Downholder roller 2x210 - PVC/PTFE	2049236
	Downholder roller 2x210 - PVC/PTFE	2049271